

# CATALOGUE

### Your Challenges, Our Mission!

Augus (HK) New Material Technology Co., Ltd. Dongguan Augus New Material Technology Co., Ltd. Augus (Vietnam) Co., Ltd.

# **All Tapes Solutions**

At Augus, we design and produce adhesive tapes for the most challenging applications.

With over 20 years technical experience & background in manufacturing high quality of all kinds of packing materials of PVC, BOPP tapes, PE, PET, PVC films for both industrial and packing, and adhesive etc. We are the one focused on the best-in-class packing materials manufacturing & turn-key project planning.

We've been in the field for decades with our unique combination of quality materials, strong supplier partnerships, excellent quality products, and an amazing team.

We care more about how our customers could make the right investment and power positive revenue by choosing the right products at minimum costs. Motivated by years of mastery of packing value chain, Augus is available to offer all you want. When you need someone who can find the right material for your application, who understands your application, and who is responsive to your needs, the Augus staff is there for you.



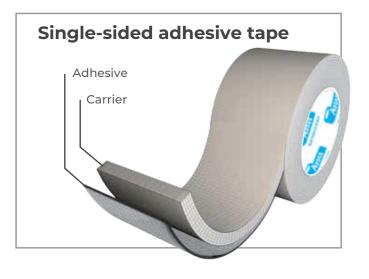
The best ideas are the ones that stick.



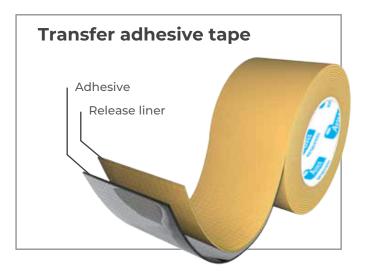
## **Tape Construction**

Adhesive tape are distingguished by their construction, adhesive, carrier material and liner. Depending on the components used, the tapes offer specific features that make them suitable for different applications and needs: type of substrate, environmental and operating conditions, function and durability. Augus offers a wide range of adhesive tapes for a broad variety of industrial applications and a team of experienced technicians to support you in choosing the best solution for your needs.

### Tape construction







#### Liner

Removable material protecting the adhesive carrier. It facilitates unwinding and correct application of the tapes.

#### Carrier

Backing material on which the adhesive is applied. It determines conformability, tensile strength and elongation of the tape.

#### Adhesive

Pressure sensitive adhesive of natural, synthetic or silicone origin. Viscosity, cohesion and adhesion properties determine the performance of the tape.



# **Types of Carriers**



#### Film

Filmic adhesive tapes are generally thinner than foam tapes. They are used on smooth and uniform surfaces where transpraent fixing is required. They provide dimensional / chemical stability and moisture resistance.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
PET film			$\bullet \circ \circ \circ$	
PP film	$\bullet \bullet \bullet \bigcirc$	$\bullet \bullet \bullet \bigcirc$	$\bullet \bullet \bigcirc \bigcirc$	$\bullet \bullet \bullet \bigcirc$
Rigid PVC film	$\bullet \bullet \bigcirc \bigcirc$	$\bullet \bullet \bigcirc \bigcirc$	$\bullet \circ \circ \circ \circ$	$\bullet \bullet \bigcirc \bigcirc$
Plasticized PVC film				$\bullet \bullet \bigcirc \bigcirc$

#### Foam

Adhesive foam tapes are generally thicker than film tapes. Soft and conformable, they are suitable for application on uneven surfaces or when filling properties are required. Cloased cell foarms provide impermeability to liquids. They offer thermal expansion compensation and vibration absorption freatures.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
PE foam	$\bullet \bullet \bullet \bigcirc$		$\bullet \bullet \bullet \bigcirc$	$\bullet \bullet \bullet \bigcirc$
PU foam		$\bullet \bullet \bullet \bigcirc$		$\bullet \bullet \bullet \bigcirc$



(appendit)

#### **Woven Fabric**

Fabric adhesive tapes are able to offer conformability, temperature, humidity and chemical resistance.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
PET fabric		$\bullet \bullet \bullet \bigcirc$		$\bullet \bullet \bigcirc \bigcirc$
Cloth tissue				$\bullet \bullet \bigcirc \bigcirc \bigcirc$



#### **Non-Woven Fabric**

Non-Woven Fabric adhesive tapes offer high confromability, temperature resistance and air permeability, and allow easy tearing by hand.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
Non-woven fabric	$\bullet \circ \circ \circ$	$\bullet \bullet \bullet \bigcirc$	$\bullet \bullet \bullet \bigcirc$	$\bullet \bullet \bigcirc \bigcirc$



#### Cellulose

Paper adhesive tapes are hand-tearable and offer good conformability.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
Paper	0000	•000	$\bullet \bullet \bullet \bigcirc$	



#### Metals

Metal adhesive tapes have insulating properties and are resistant to temperature, UV rays, weathering, ageing, water, oily substances and solvents.

Backing material	Elongation capability	Temperature resistance	Conformability	Chemical resistance
Aluminium	0000		$\bullet \bullet \bigcirc \bigcirc$	$\bullet \bullet \bullet \bigcirc$



# **PVC Insulation Tape**

#### **Application Areas:**

- Sealing
- $\cdot$  Padding of cable insulation
- Bundling
- Reinforcing
- As insulation in the electrical and telecommunications sector
- Colour coding

#### **Application Environment:**

- Normal/Moderate Temperatures and Conditions
- · Good workability even at low temperatures
- Particularly weather-resistant PVC all-weather tape can also be used at low temperatures.



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Spe	ecification	Size		TDS	Operating Temperature
Corrior		Thickness	0.1mm-0.21mm		
Carrier	Carrier PVC Film	Width	9mm-1260MM	Adhesion(kg/cm): 0.18↑	10% 00%
	Neture Dukker	Length	10y-200M	Tensile Strength(kg/cm): 1.2↑ Enlogation(%): 150↑	-10°C-80°C
Adhesive Nature Rubber	Jumbo Roll	1260mm, 200m			

#### Features:

- Insulation protection Flame resistance
- Weather resistance
- Cold resistance
- High voltage resistance
- Easy removable without residue







# Wire Harness Tape (PVC & PET NON Woven)

#### **Application:**

- · Jointing & Bundling wires for automotive industry;
- Wrapping and protecting wire harnesses in automotive, electronics, and industrial settings;
- General electrical purpose and manual wiring harness. Heat resistance;
- Can reach 136°C.

#### Features:

- Easy Tear;
- High Temperature Resistance;
- Waterproof;
- · Low odor, low fogging and low VOCs emission;
- Anti-Abrasion;
- Flame resistance.



Spe	ecification	Size		TDS	Operating Temperature
Carrier	PVC Film	Thickness	PVC:0.11-0.18mm Non Woven:0.18-0.3mm	Adhesion(kg/cm): 0.16↑ / 0.25↑	
	PET-NON Woven	Width	9mm-1260MM	Tensile (kg/cm): 1.4↑/ 6↑ Enlogation(%): 450↑ / -	80°C-136°C
Adhosivo	Nature Rubber	Length	10y-200M		
Aunesive		Jumbo Roll	1260mm, 200m		





# Self-fusing Silicone Rubber Tape

A self bonding tape, superior solution for high and low voltage insulation, starting the wrap, pull tight and it will stick to itself.

#### Features:

- · Self-fusing material bonds to itself. Sealing irregular shapes;
- Stretches 3x original length;
- · Forms a strong seal even when wet;
- High temperature resistance up to 500°F (260°C), Remains flexible at temperatures as low as -80°F (-62°C);
- Seals air and moisture;
- · Elastic traces for easy wrapping;
- $\cdot$  Resistant to corrosion and harsh weather.



Property	Typical Value	Test Method
Tensile strength	6.76Mpa	ASTM D 4325
Elongation at break	480%	ASTM D 4325
Heat ageing (250°C 168H)	Pass	ASTM D 4325
Ozone ageing	Pass	ASTM D 1373
UV ageing	Pass	ASTM D 1373
Xenon ageing	Pass	ISO4892-2







# Surface Protection Tape (PVC)

Customized all-round high&low temperature resistant to meet different application needs.

- Fine Line masking tape
- Window Protection Tape
- Transucent Blue Tape
- $\cdot$  PVC Embossed Clear Tape
- PVC Can Sealing Tape
- Hockey Tape



#### Features:

#### • UV resistance;

- Easy Unwind;
- Easy removal without residue;
- Printable;
- Customized all around High&Low Tack/Temperautre.



Spe	ecification	Size		TDS	Operating Temperature
Carrier		Thickness	0.08mm-0.18mm		
Carrier PVC Film	Width	6mm-1260mm	Adhesion(kg/cm): Low Tack:15-150 Medium Tack: 80-200	-10°C-80°C	
Adbasiya	Natura Dubbar	Length	10y-200M	High Tack: 400↑ Tensile Strength(kg/cm): 1.8↑	-10°C-80°C
Adhesive	Nature Rubber	Jumbo Roll	1260mm, 200m	Enlogation(%): 150↑	



# Pipe Wrapping Tape (PVC)

A Corrosion Protection Tape used to protect pipes and pipelines from corrosion, abrasion, and environmental factors.

#### **Application:**

- Suitable for industrial purpose;
- Providing corrosion protection and ensuring the longevity and integrity of pipes and pipelines.

#### Features:

- Excellent anti-abrasion, flexible and resistant to acid, alkalis and oil;
- With a non-corrosive pressure-sensitive adhesive, requiring no heat, moisture, or other manner of preparation to effect application;
- Water Resistance, Abrasion Resistance, and UV Resistance.



Spec	ification	Size		TDS	Operating Temperature
Carrier	PVC Film	Thickness	0.11MM-0.5mm		
Adhesive	Nature Rubber	Length	10y-200M	Adhesion(kg/cm): 0.3-0.6↑ Tensile (kg/cm): 2.0-7.0↑ Enlogation(%): 150↑	-10°C-80°C
Adhesive	Nature Rupper	Jumbo Roll	1260mm, 200m		





# Marking Tape (PVC)

#### Application:

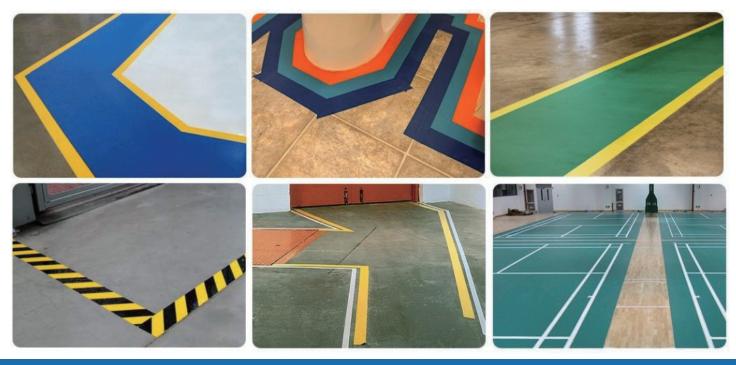
- · Color-coding, floor & aisle marking;
- Safety warning in industrial environments, also for traffic control at public places;
- Pipe wrapping.

#### Features:

- Anti-static;
- Waterproof;
- High adhesion & Wear resistance;
- Moisture & Corrosion resistance;
- · Customized sizes available.



Speci	fication	Size		TDS	Operating Temperature
Carrier	PVC Film	Thickness	0.13MM-0.17mm	Adhasian/l/g/am); 0.16	
Adhesive	Nature Rubber-	Length	10y-200M	Adhesion(kg/cm): 0.16 Tensile (kg/cm): 2.0↑ Enlogation(%): 150↑	-10°C-80°C
Adhesive	Inature Rupper-	Jumbo Roll	1260mm, 200m	Enlogation(%). 150*	



# PVC Easy Tear Duct Tape / Sealing Tape (Embossed)

A hand-tearable general purpose tape with a rubber adhesive and embossed vinyl backing.

#### **Application:**

• Temporary repairs, identification, contrast, decoration, securing wiring, bundling, sealing, holding, protecting and other jobs including applications requiring moisture resistance.

#### Features:

- High tensile strength, high elongation at break;
- · Easy to tear and conforms to irregular surfaces;
- Embossed vinyl backing seals dust, dirt, and moisture;
- Withstand high/low temperature;
- · Operation and installation easily.



Spec	ification Size		ze	TDS	Operating Temperature
Carrier	PVC Film	Thickness		Initially stick force (#) 8-10 Peeling strength (N/25MM) ≥ 1.8	
Adhesive	Nature Rubber	Length	10y-200M	Holding force (H) ≥ 24	-10°C-80°C
Adhesive	INALUIE RUDDEI	Jumbo Roll		Tensile strength (N/CM) ≥ 18 Elongations at break: ≥ 120%	





# **PVC Bakery Bag Sealing Tape**

The tape is produced from Colored PVC film coated with natural rubber adhesive. It can withstand low temperature and high humidity. Recommended for Colour Marking, vegetable bundling, coding and decorative purpose, sealing of grocery or bakery plastic bag, security sealing in supermarkets, bakeries, and convenient stores.

#### Features:

- · Available in various colors;
- High tensile strength;
- Long lasting adhesion;
- · Silent unwinding.



Spec	cification	Size		Size		TDS	Operating Temperature
Carrier	Colored PVC	Thickness	50MIC-60MIC	Initially stick force (#) 6-8 Peeling strength (N/CM) ≥ 2.4			
Adhesive	Nature Rubber	Length	10y-200M	Holding force (H) $\ge$ 24 Tensile strength (N/CM) $\ge$ 53	-10°C-80°C		
Adhesive	Nature Rubber	Jumbo Roll	1260mm, 200m	Elongation at break: 70%			





## **DUCT, FOIL, MASKING & DOUBLE SIDE**





# **Cloth Duct Tape**

#### **Application:**

- Maintenance and general repair;
- · Joint Sealing and pipe wrapping;
- General purpose construction uses;
- Bundling, patching, and mending;
- Heavy-duty box sealing.





	Specification Size		TDS	Options	Operating Temperature		
	Carrier	PE + Gauze	Thickness	150-320mic 27mesh-70mesh		27mesh -150mic 35mesh-160mic	
Ī			Width	12-1060mm	Adhesion(kg/cm): 0.6 Tensile (kg/cm): 4.0↑	sion(kg/cm): 0.6 le (kg/cm): 4.0↑ Under the single and double sided duct tape. Normal color and	0℃ - 40℃
	Adhesive	Hot-metl / Synthetic	0	10-1000m			
		rubber	Jumbo Roll	1060mm 500-1000m		fluorescent	





# **Masking Tape**

Full Ranges of the Tapes for variou application:

- General Masking Tape used for a range of packaging, bundling, holding, splicing, masking and labeling applications;
- Automotive Masking Tape suitable for use in masking applications where moderate heat is applied, 80°C-100°C;
- Clean Removal Painter's Tape, Special adhesive system permits clean removal from a wide variety of surfaces for up to 7 days;
- **PE Stucco Tapes** ideal for both outdoor and indoor applications.

#### Features:

- · Crepe paper tape, anti-seepage;
- · Clean removal without residue;
- · Low tack easily peeled off;
- High temperature resistant.





Spec	cification	Size		TDS	Operating Temperature
Carrier	Crepe paper	Thickness	100-150mic		
		Width	12-1250mm	Adhesion(kg/cm): 0.3 Tensile (kg/cm): 3.5	
Adhesive	Acrylic / Synthetic	Length	10-1800m	Elongation: 9 %	-40℃ - 120℃
	rubber	Jumbo Roll	1250mm 1800m		





# **Alumimun Foil Tape**

Aluminum foil tape used widely with range hood, water heater, pipe, pipe repair, electrical signal shielding, and etc. It's suitable for refrigeration and reflection, such as indoor air conditioning pipe refrigerator water heater waterproof roof. Repair of pipe, insulation damage, with outstanding performance with high temperature resistance, shielding anti-interference, waterproof, moistureproof weather resistance, aging resistance and corrosion.

#### Features:

- Easy tear;
- High temperature resistance;
- Whielding anti-interference;
- Waterproof, moistureproof;
- Resistance weather;
- $\cdot$  aging resistance and corrosion.



Specification		S	ize	TDS	Operating Temperature
Carrier	Aluminum foil + release paper	Thickness	45-50mic		
	Adhesive Acrylic / Synthetic rubber	Width	12-1250mm	Peel Adhesion(kg/cm): 0.6 Tensile (kg/cm): 8 Elongation: 4 %	
Adhesive		Length	10-100m		60℃ - 300℃
		Jumbo Roll	1250mm 1030m		



# **Double Sided Tape**

- D/S tissue tape,widely be used with bonding with light objects (DIY, crafts, office, industry and home);
- $\cdot$  D/S PE&EVA Foam Tape,much better than D/S tissue tape. used in bonding of heavy objects;
- D/S Duct Tape;
- D/S PET Fiberglass Tape is widely used in bonding heavy objects of carpet, household appliances, cars, trains, subways, ships and other fields;
- $\cdot$  VHB (vinly) tape is used in a widely field, home decoration, industry usage, and etc;
- · Double Side Nano Tape.

Spec	cification	S	Size	Operating Temperature
	Tissue paper		80-120mic	
Corrier	PE&EVA foam	Thiskness	1-2.5mm	
Carrier	Vinyl	Thickness	1-3mm	Tissue Tape: 0 °C - 40 °C
	PET fiberglass		220-240mic	EVA foam: -20°C - 60°C VHB: 100°C
		Width	12-1620mm	Fiberglass: 60 °C - 100 °C
Adhesive	Acrylic / Synthetic rubber	Length	5-1000m	
		Jumbo Roll	1020-1040mm 1000m	





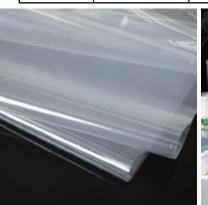
# **Heat Shrink Wrap**

- **POF Shrink film**, is a strong, versatile form of shrink wrap, provides a better packaging experience with several available options, which include cross-linked, anti-fog, and low-temperature shrink wrap. Best of all, polyolefin is FDA-approved for direct food contact.
- **PE Heat Shrink Film**, recyclable, a heavier-duty shrink film used for larger commercial items like beverage multipacks, as well as for industrial applications.
- **PVC Shrink Film**, the most commonly used shrink film, It has applications in packaging for CDs/DVDs, boxes for software and video games, and other non-edible objects.





Туре	Size		Comparing
POF		10-30mic	More expensive than PVC, considered a premium replacement for PVC, but more puncture-resistant and temperature-resistant. FDA-approved for direct food contact.
PE	Thickness	50mic -300mic	More expensive than PVC or polyolefin, but thicker, tougher, and more stretchable. Also it's the only one of these three types of shrink wrap that's recyclable.
PVC		19mic-25mic	The most commonly used shrink film.More tear-resistant than polyolefin, but sensitive to temperature changes.It also releases harmful fumes during sealing and heating.









# **Cling Film & Aluminum Foil for Food Wrapping**

PVC Cling Film Jumbo roll			
Material	PVC cling film jumbo roll		
Туре	Casting film		
Thickness	9-21mic		
Width	25-50cm		
Length	300-2500m		
Common Packing	1 roll/2rolls		

PVC Cling Film With Box				
Material	PVC cling film jumbo roll			
Туре	Casting film			
Thickness	9-21mic			
Width	25-50cm			
Length	5-2500m			
Common Packing	6 boxes/24boxes			

PE Cling Film			
Material	PE Cling Film		
Туре	Casting film		
Thickness	9-21mic		
Width	25-50cm		
Length	5-2500m		
Common Packing	6 boxes/24boxes		

Aluminium Foil		
Material	Aluminium Foil	
Thickness	8-25mic	
Width	10-50cm	
Length	5-10000m	
Common Packing	6 boxes/24boxes	









# **OPP Acrylic Solvent Based Tape**

Opp tape with acrylic solvent based adhesive, has high capacity. It is suitable for demanding to glue because its quality belongs to the highest grade.

#### Features:

- Special, solvent-based acrylic adhesive with high tack, adhesion, and holding power;
- Multi-purpose packaging where wide temperature ranges are required. Performs well in hot, humid and cold climate;
- Suitable for medium or heavy weight carton sealing purposes;
- Available in clear, brown/tan color, and printed film.



Material	Bopp + Solvent Acrylic Glue	
Thickness(mic)	40mic - 65mic	
Width(mm)	12- 500mm	
Length	10-1500m	
Color	Clear, Brown, Printed	
Paper Core	3"inch/76mm in thickness 2.5mm-10mm	

Jumbo rolls offered. Width: 980mm, 1280mm, 1620mm; Length: 4000m, 6000m, 8000m.









## **High Temperature Tapes**

AUGUS High temperature tapes mainly apply for the processing of Aerospace industry, Electrical&Electronic industry, Powder coating/painting industry, etc, with working temperature resistant to 300°C, the tapes include Polyimide tapes, PET Silicone tape, PTFE Teflon tape, Glass cloth silicone tape.

	Polyester Silicone Tape (With & Without Linner)	
	Carrier	Polyester Film
	Adhesive	Silicone
	Thickness	60MIC(35+25) 80MIC(50+30) 100MIC(75+25)
<b>X</b>	Tack	8-10
	Peeling Strength (N/25MM)	≥ 9-10
	Tensile Strength (Mpas)	≥ 210Mpa (MD) ≥ 250Mpa (TD)
ST ST	Color	Clear, Green, Blue



Kapton Polyimide tape		
Carrier	Polyimide Film	
Adhesive	Silicone	
Thickness	60MIC-120MIC	
Tack	6	
Enlongation	25%-55%	
Temperature Resistance	Short term: 300°c Long term: 260°c	
Color	Amber	



Glass Cloth PTFE Teflon Tape			
Carrier	Glass Cloth impregnated with PTFE		
Adhesive	Silicone		
Thickness	130MIC-180MIC		
Tack	6-9		
Tensile Strength (N/25MM)	200-500		
Temperature Resistance	-60°C -200°C		
Color	Brown,White, Black		



# **Biodegradable Packaging Tape**

The base material of this Augus biodegradable sticky tape is cellulose film, which is made of natural cellulose such as cotton pulp or wood pulp as raw materials through special processing. it not only has good flexibility, Moreover, it has high transparency, just like glass, so it is called "cellophane".

#### **Application:**

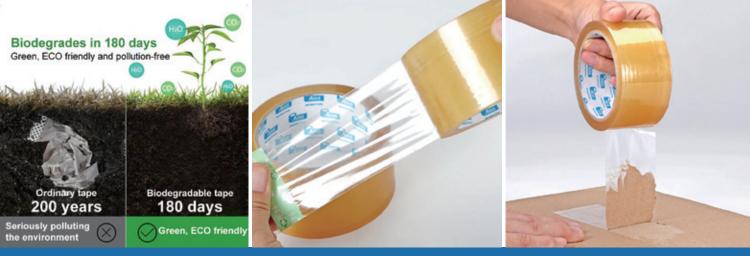
Biodegradable Clear Packing Tape is for sealing, attaching, and mending carton boxes. moving, shipping, packaging, box, and carton sealing, also for removing clothing dust and pet hair.

#### Features:

- · Made of natural cellulose film;
- · Low noise,anti-static and writable;
- · Water-based pressure sensitive adhesive;
- Service/Operating temperature:374°F.









## **One Stop Solution from A to Z**

AUGUS Offerings: Marketing Analysis; Product Develpment; Processing Work Flow; Production Guidance.

1. A Complete Packing Tapes Manufacturing Process



Glue Preparation Units (With Reactors & Accessories)





Coating Process coating the film with proper adhsive



Slitting (cutting) Process (Converting machine+Packaging Machine)





Packing Tapes Case Packer



2. Formular of the Suitable adhesive for application

Adhesives come in a variety of formulas, offering unique benefits, Augus provide a various options for specific applications.

- Depending on the backing material BOPP, PE, PET, PVC, PAPER
- Depending on the effect

Comman Glue, Crystal Clear, Super transparent, Low Noise, High Peeling Strength, Low Viscosity(low peel strength)

High Solid Content, High Performance permanent label glue, Removal label Glue.

3. Customised machinery fully-automatic and semi-automatic machines can be tailored to meet your company's needs. With a range that includes the coating, converting, packaging, palleting,etc.

# **Custom Manufacturing and Processing**



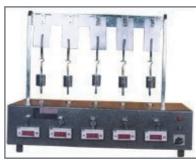
### Coating

Coating of single-sided, double-sided and transfer tapes with solvent, hot-melt and water based technology.



### Custom roll cutting

Lathe or slitter cutting of single-sided adhesive, double-sided adhesive and foam rolls to a defined extent.



### Testing

We inspect the materials, semi products and final products in the whole process.



### Package

Well packed of the products in the box with a safty delivery.

## Factors to be considered when choosing an adhesive tape

### Surface to be bonded

### Material

- **Type:** plastic, glass, metal, paper, wood, fabric, etc.
- Features: adhesive compatibility, antiadhesive properties, surface tension, wettability, permeability, etc.



#### Substrate

- Type: smooth, corrugated, uneven
- Morphology: linear, convex, concave, etc.

### Application and storage conditions



### Environmental conditions

Indoors or outdoors
Temperature, humidity, exposure to atmospheric agents, light or salt water, etc.



### Presence of contaminants

Acids, oils, dust, solvents, etc.

### Final application



Operating temperature



### Required application features

Temporary or permanent applicationApplication modalities



Presence of mechanical stress in operation

# Chu

Application pressure • Surface pressure value • Pressure times



Shelf life of the adhesive tape



Believing in the heart, there is often an opportunity for things to truly happen in life, thanks to the choices we make. Place your trust in me, Augus will astonish you with a better us!

-----Augus





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at





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